



# Sika<sup>®</sup> Level-325

## CEMENTITIOUS, SELF LEVELING UNDERLAYMENT

- High strength underlayment
- For use on cement and gypsum based substrates
- Designed for fast leveling in interior and exterior areas
- Can be installed above 1/8" up to 1.5" and up to 3" with aggregate
- No MVER (Moisture Vapor Emission Rate) limits on well prepared concrete

Available in  
55 lb. Bag



BUILDING TRUST



# Sika® Level-325

## CEMENTITIOUS, SELF LEVELING UNDERLAYMENT

### WHERE TO USE

- Interior and Exterior applications
- Concrete, cement, and gypsum substrates
- OSB board and plywood
- Ceramic tiles and terrazzo
- Old, water-resistant adhesive residues

### FEATURES AND BENEFITS

- Very low emission
- Suitable on underfloor heating systems
- Low shrinkage
- Pumpable and Self-Leveling
- Acceptable for castor wheel loadings above 1/8"

### TYPICAL DATA (Material and curing conditions @ 73°F (23°C) and 50% R.H.)

Color	Concrete Gray
Application Thickness	1/8" up to 1.5" (3 mm up to 38 mm) Can be extended with aggregate to 3" (76 mm)
Density (ASTM C185)	133 lbs/cu.ft.
Working Time	Approx. 30 minutes
Set Time	<b>Initial</b> - 70 - 90 min <b>Final</b> - 80 - 110 min
Ready for Foot Traffic	Approx. 4 hours
Ready for Covering	<b>For tile or stone: approx. 4 hours</b> <b>For floor covering products: After 24 hours</b> up to 1/4" thick <b>After 48 hours</b> up to 3/8" thick.
Flexural Strength (ASTM C348)	1,500 psi (10 MPa) at 28 days
Compressive Strength (ASTM C109)	5,300 psi (37 MPa) at 28 days
Tensile Strength (ASTM C1583)	500 psi (3.4 MPa) after 3 days at 1/8"
VOC (EPA METHOD 24)	0 g/l

### Sika® Classification Table

Strength					
Flow					
Depth					
Floor Cover Time					

**NOTE:** Always refer to current PDS and SDS for detailed performance specifications prior to use.



## FOR MORE INFORMATION:

Contact Sika: Phone 800.933.SIKA(7452) Website: [www.sikasecure.com](http://www.sikasecure.com)

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